


<div></div> <div>BHOPAL</div> <div>FACTORY CIVIL DEPARTMENT</div>		Standard Field Quality Plan					DOC NO: FQP/FCX/20211042	
							REV NO: NIL	
S No.	CHARACTERISTICS / ITEM	TYPE OF CHECK	INSTRUMENT	CLASS	QUANTUM/ FREQUENCY OF CHECK	REFERENCE DOCUMENT/ ACCEPTANCE STANDARD	FORMAT OF RECORD	REMARKS
1.0	Fabrication Works							
1.1	Electrodes							
1.1.1	Moisture Free storage for electrodes as per IS 1395:1982	W	As per IS:1395:1982	B	100%	As per IS:1395:1982	SR	
1.1.2	100% visual examination shall be carried out in the vicinity of welds for arc strikes, undercuts, cleats, tacks & gouges & shall be ground and blended. The entire butt weld area shall be dye penetrant/magnetic particles tested.	W	As per Corporate Standard AA 0622101	B	100%	As per Corporate Standard AA 0622101	SR	